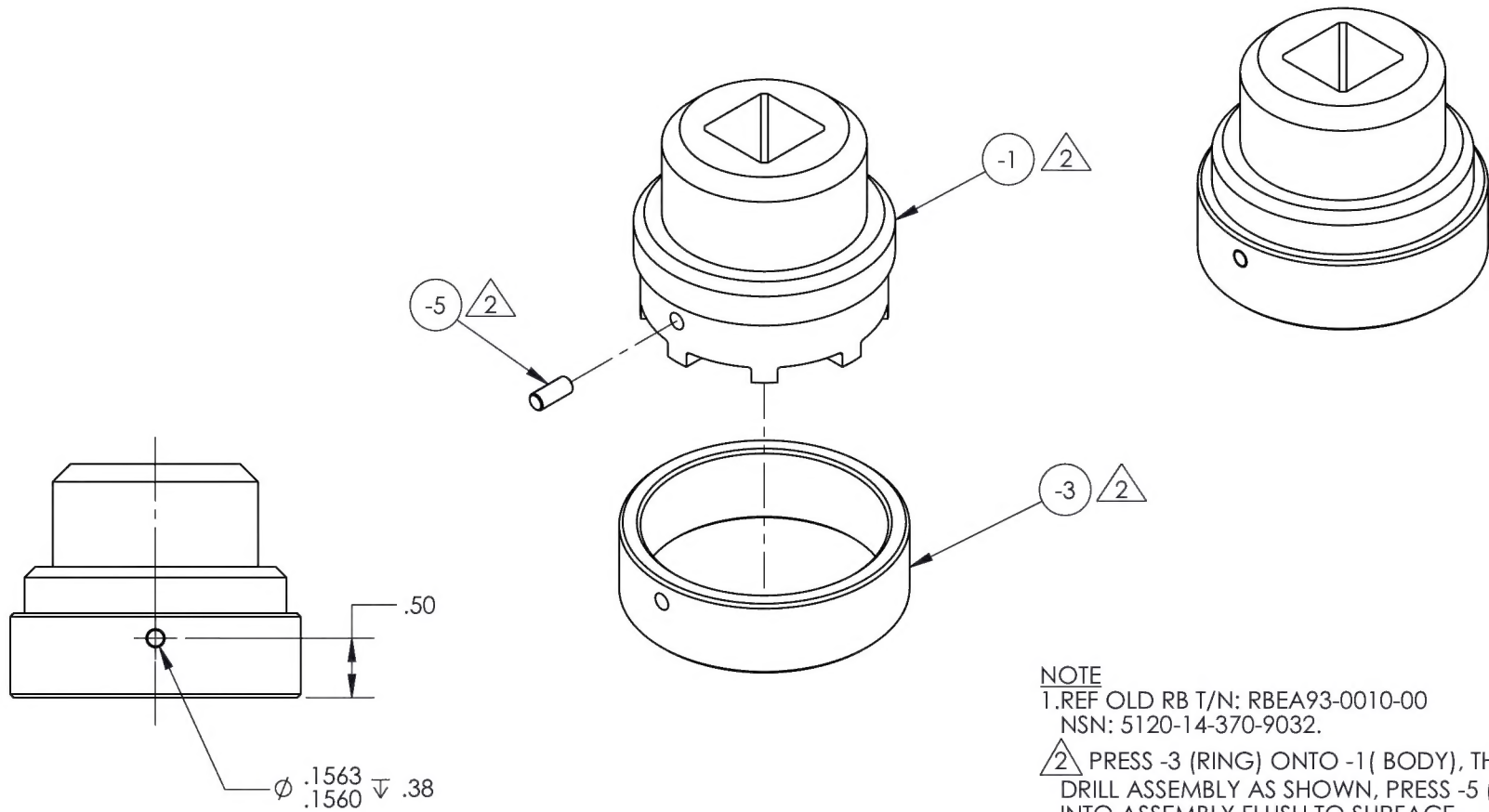


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0001	UPDATED TO NEW DRAFTING STANDARD. -1 CH'D MATERIAL WAS 4140 Q&T IS 4140/4142 Q&T.	1/8/2015	RJC	JAG



NOTE

1. REF OLD RB T/N: RBEA93-0010-00
NSN: 5120-14-370-9032.

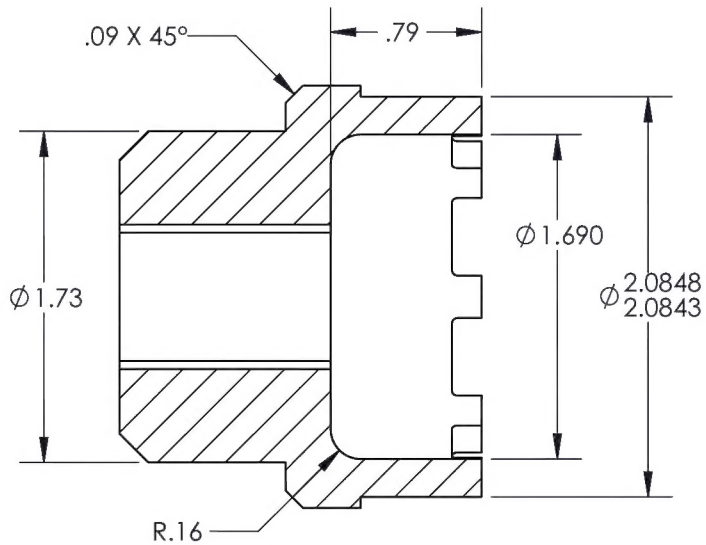
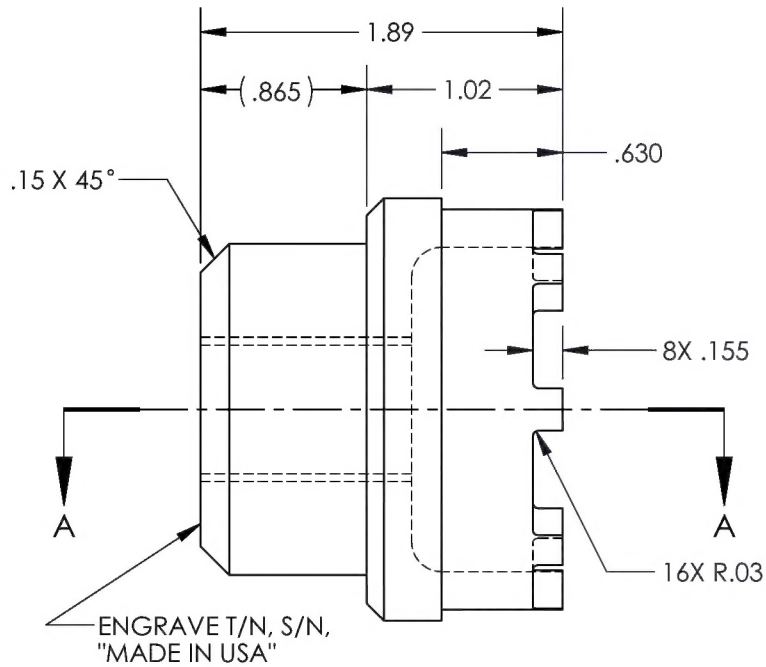
2. PRESS -3 (RING) ONTO -1 (BODY), THEN
DRILL ASSEMBLY AS SHOWN, PRESS -5 (PIN)
INTO ASSEMBLY FLUSH TO SURFACE.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BODY	4140/4142 Q&T		2
			-3	1	RING	CARBON STEEL TUBE		3
		B/O	-5	1	PIN	STEEL	Ø5/32 X 3/8 (MCMaster-CARR #98381A486)	1

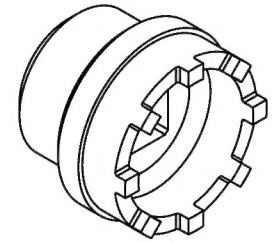
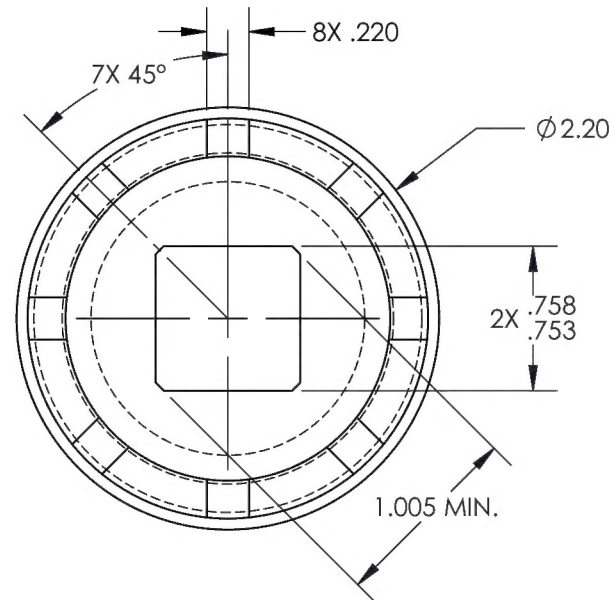
DART AEROSPACE	
TITLE IGB TGB NUT WRENCH TOOL	
DWG NO. RBE703A93-0010-00	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL EUROCOPTER
SCALE 1:1.5	DATE 5/27/2011
SHEET 1 OF 3	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1	15-0001	-1 CH'D MATERIAL WAS 4140 Q&T IS 4140/4142 Q&T.	1/8/2015	RJC
				APPROVED
				JAG



SECTION A-A
SCALE 1 : 1



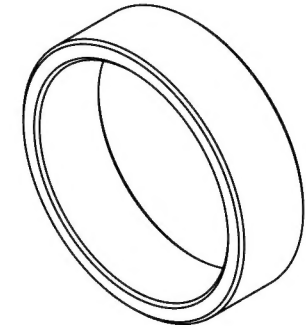
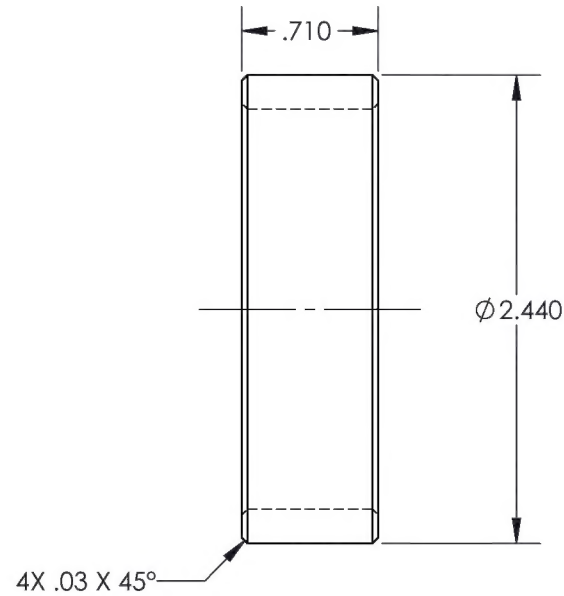
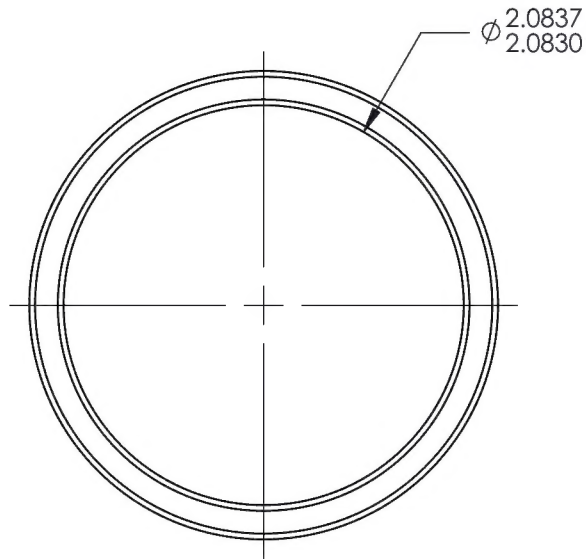
(1)

BODY

DART AEROSPACE	
TITLE IGB TGB NUT WRENCH TOOL	
DWG NO. RBE703A93-0010-00-1	REV 1
MAT'L 4140/4142 Q&T	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH CAD PLATE YELLOW
ANGLES ± 5°	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	EUROCOPTER
SCALE 1:2	DATE 5/27/2011
	SHEET 2 OF 3

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



(-3)

RING

DART AEROSPACE	
TITLE IGB TGB NUT WRENCH TOOL	
DWG NO. RBE703A93-0010-00-3	REV 1
MAT'L CARBON STEEL TUBE	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	EUROCOPTER
SCALE 1:1	DATE 5/27/2011
SHEET 3 OF 3	